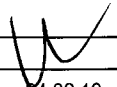
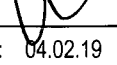


Date: Friday, 12/14/2007 1:43:24 PM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BEARING
 Job Number : 36362
 Estimate Number : 10089
 P.O. Number :
 This Issue : 12/14/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : PURCHASED PARTS
 Previous Run : 34604
 Written By : 
 Checked & Approved By : 
 Comment : Est. A: 04.02.19 New Issue KJ/DS
 Est Rev:B ECN 1060 07-11-12 DD verified by:EC

Part Number : D312123
 Drawing Number : D3121 REV E
 Project Number : N/A
 Drawing Revision : E
 Material :
 Due Date : 12/20/2007 Qty: 50 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 5289

C207112114

Bearing as per Dwg D3121

Possible Supplier: SKF P/N: 61900-ZZ or KML P/N: 6900-ZZ

(50)

Material release note is required

2.0 6900ZZ Bearing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)
 Bearing

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

C 7/12/18 (50)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Inspect diimensions as per Dwg D3121 and attached certification Dwg Rev

C 7/12/18

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

C 7/12/18 (50)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 12/14/2007 1:43:24 PM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 36362

Part Number: D312123

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



n 5/12/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

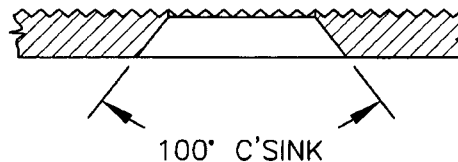
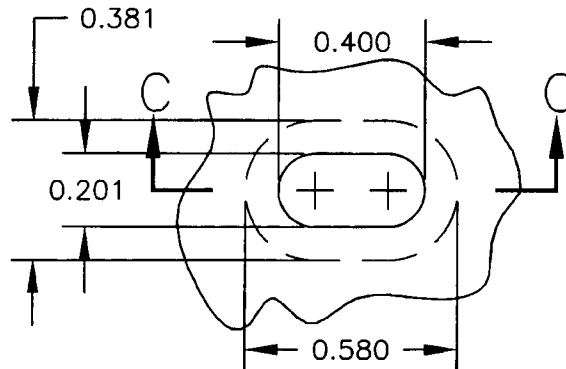
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN #	DRAWN BY LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3121	REV. E SHEET 3 OF 10
DATE 07.11.07		TITLE BRACKET ASSEMBLY	SCALE 1:1

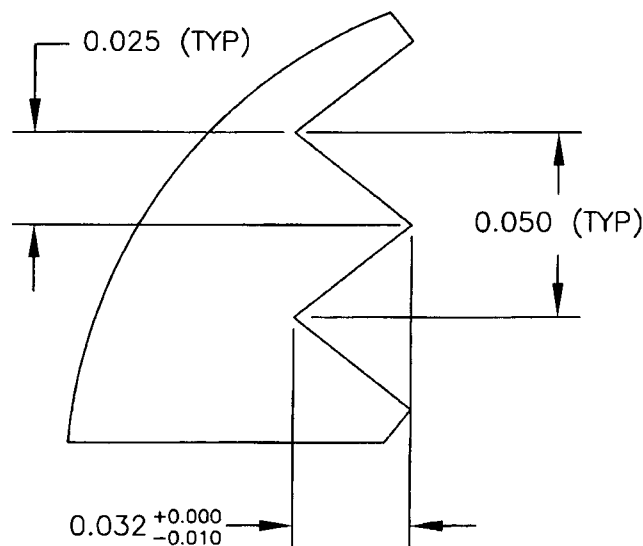
**DETAIL A:
SLOT DETAIL**
SCALE 2:1
VIEW ROTATED



**SECTION
C-C**

RELEASED
07.11.07

**DETAIL B:
RIDGE DETAIL**
PARTIAL SECTION
SCALE 1:20



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07/11/2114
w/o 36362



www.gbs.ca

GENERAL BEARING SERVICE Inc.

INDU A
OLD TO

EXPÉDIÉ À
SHIPPED TO

DAY 8	MO. 12	AN - YEAR 07	N° DE COM. DU CLIENT - CUST. ORDER NO. 5289	VIA PST - Réseau 6122-5069
CONDITIONS - TERMS		N° DE TAXE DE VENTE PROV. - PROV. SALES TAX NO.		
QUANTITE QUANTITY	MFC	DESCRIPTION	PRIX UNITÉ UNIT PRICE	MONTANT NET NET AMOUNT
9	KB	NAS-12ZZOUR	141.05	1,269.45
30	KB	6900-22	4.97	298.50
				1,567.95
				91.08
				1,659.03
				1,725.77

LISTE D'EMPAQUETAGE
PACKING SLIP

VOIR AU VERSO POUR LE MAGASIN DANS VOTRE RÉGION
SEE REVERSE FOR THE LOCATION IN YOUR AREA

TPS / GST
101979094

TVQ
1000022051

H A 51730

DART

Purchase Order

Date Dec 14, 2007	Page 1
Purchase Order Number PO00005289	

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED
(613) 211

Vendor Address:

General Bearing Service
386 Main Street
Hawkesbury, ON K6A 1A5
Phone (613) 632-9914
Fax (613) 632-2751

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-GEN001	Dec 14, 2007	N30	yours	Dec 20, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
9.0000	NAST12ZZUUR	BEARING	12/20/2007	No	0.000000		0.00
50.0000	6900ZZ	Bearing	12/20/2007	No	4.970000	Each	248.50
		Comments: AS PER DWG D3121 REV. E P/N: 6190-2Z OR KML P/N: 6900-ZZ					
		CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY					

Comments:	Tax Summary:		Less:		
	GST	14.91	included tax		0.00
	GSTME	0.00	Subtotal		248.50
	GSTND	0.00	Total tax		14.91
Entered By: CLAVOIE		Total purchase order in			
Approved By: _____		CAD Dollars		263.41	